



TO: All Bourgault Dealers
 ATTN: Service Manager, Parts Manager, Sales Manager
 SUBJECT: Soft-Shift Version of the Directional Control Valve

INFORMATION BULLETIN: Effective serial number range: all PHD and ICD drills prior to model year 2018

BACKGROUND:

When our PHD or ICD drills are paired with certain tractors that have more “sensitive” hydraulic remote valves, a situation can be encountered where the harsh/quick shift of the Argos Hytos directional control valve will cause the tractor valve to go into a neutral state resulting in no oil flow to the openers therefore not raising or lowering when needed. To resolve this concern a “soft-shift” orifice can be added to the directional control valve – the orifice results in a slightly slower shifting of the directional control valve (0.35 secs) and eliminates this problem for tractors with “sensitive” remotes.

This soft shift version of the directional control valve has been implemented on all model 2018 drills.

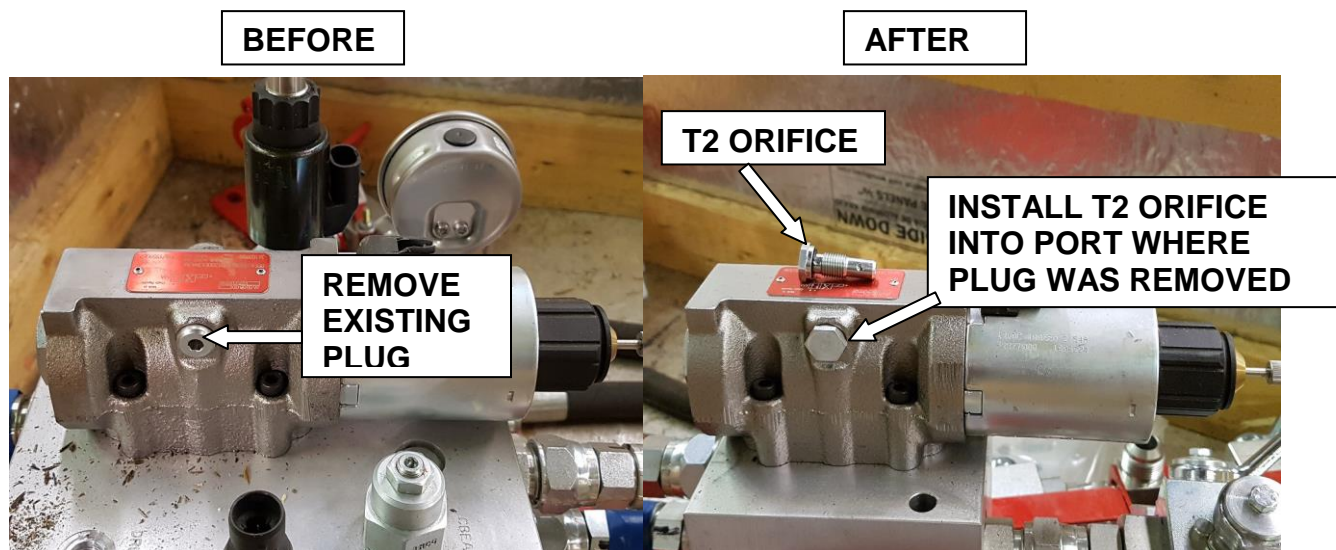
CORRECTIVE ACTION:

- The most common tractor to exhibit this problem is Versatile.

Part Number	Description	Ref price	List Price
3440-94-20	T2 Soft-Shift Orifice	\$	\$

WARRANTY DETAIL:

Warranty does not apply



If you have any questions regarding this TSB, please contact your Local Bourgault Dealer