



TO: All Bourgault Dealers  
 ATTN: Service Manager, Parts Manager, Sales Manager  
 SUBJECT: L7000 – Hitch Tongue Upgrade

**FIX ON FAILURE** (Failure Code 14.16)

Effective serial number range: L7000 series air-seeders built prior to Sept 1, 2015

**BACKGROUND:**

A change has been implemented on the hitch tongues of L7000 series air-seeders to improve greasing, grease distribution, and reduce wear on the tractor drawbar. The design changes ensure proper greasing of the ball/socket that promotes rotation to be in the ball/socket and not between the ball and draw-pin. The design also incorporates a new insert with a larger bottom bearing surface. In extreme conditions or when grease is lacking, rotation may occur between the ball and draw-pin causing the insert to rotate, the new larger bottom bearing surface on the insert will not cause damage to the tractor drawbar as it rotates.

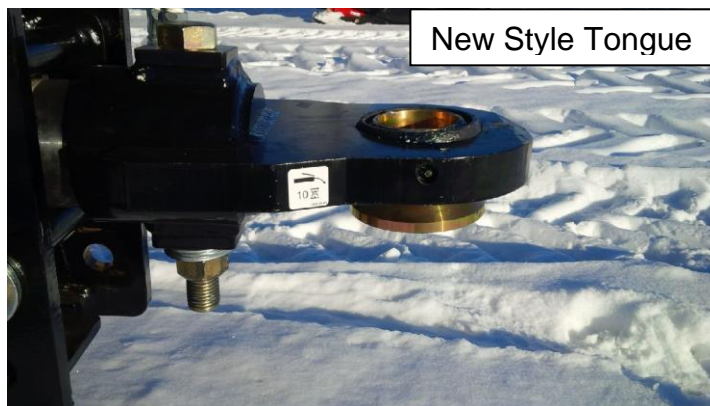
**CORRECTIVE ACTION:**

- Notify your dealership staff and owners of L7000 series air-seeders (equipped with the old style tongue) of this available upgrade.

Part Number	Description	Ref price	List Price
6360-19-10	Cat 4 hitch tongue		
6360-14-10	Cat 5 hitch tongue		

**WARRANTY DETAIL:**

**CONTACT BOURGAULT DEALER FOR PRICING AND WARRANTY DETAILS**



If you have any questions regarding this TSB, please contact your Bourgault Service Representative.

Cat 4 – 6360-19-10

INSERT BALL INTO WELDMENT AND ROTATE 90°  
INSTALL BUSHING AND CIRCLIP

BUSHING INSERT DOWN  
(SAME SIDE AS BALL INSERT CUTOUTS)

ENSURE HITCH IS INSTALLED WITH CHAMFER UP  
(BALL INSERT CUTOUTS & BUSHING INSERT DOWN)

MAX ARTICULATION ON CAT4 HITCH IS  $\pm 19^\circ$

ITEM #	PART #	DESCRIPTION	QTY.
1	2010-33	FTG GRS STR 1/4-28	2
2	4002-90-02	SNAP RING SPRL HCH TNG CAT 4	1
3	4002-90-03	BSHG INSR HCH TNG 2" PIN	1
4	6360-18	TNG 2" PIN L7000	1
5	6360-19-05	BALL 2" PIN HCH L7800	1

Cat 5 – 6360-14-10

INSERT BALL INTO WELDMENT AND ROTATE 90°  
INSTALL BUSHING AND CIRCLIP

BUSHING INSERT DOWN  
(SAME SIDE AS BALL INSERT CUTOUTS)

ENSURE HITCH IS INSTALLED WITH CHAMFER UP  
(BALL INSERT CUTOUTS & BUSHING INSERT DOWN)

MAX ARTICULATION ON CAT5 HITCH IS  $\pm 15^\circ$

ITEM #	PART #	DESCRIPTION	QTY.
1	2010-33	FTG GRS STR 1/4-28	2
2	4002-91-02	SNAP RING SPRL HCH TNG CAT 5	1
3	4002-91-03	BSHG INSR HCH TNG 2.75" PIN	1
4	6360-07	TNG 2.75" PIN L7000	1
5	6360-14-05	BALL 2.75" PIN HCH L7800	1