



TO: All Bourgault Dealers
ATTN: Service Manager, Parts Manager, Sales Manager
SUBJECT: 7550/L7550 Auger Lift Blocks

FIX ON FAILURE (Failure Code 14.18)

Effective serial number range: 7550 and L7550 built prior to Jan 2018

BACKGROUND:

7550's and L7550's equipped with the deluxe auger may encounter difficulty lifting the auger high enough to clear the auger saddles. Due to a stack-up of tolerances in the various components the lift cylinder simply cannot lift the auger high enough to clear the saddles. Stop blocks have been designed to be inserted into the lift cylinder slot and allowing the auger to be lifted higher and clear the saddles. Units that encounter this problem can be upgraded by adding the parts listed in the table below.

CORRECTIVE ACTION:

- Notify dealer staff of this upgrade
- Contact customers with 7550 and L7550 units and make them aware of this upgrade.

Parts required per 7550 / L7550

Part Number	Qty	Description	Ref price	List Price
6328-04	2	Stop block		
6291-75	2	Spacer		
1325-45	2	1" SAE washer		
1015-40	1	Bolt 1 x 6 1/2"		
1209-27	1	1" locknut -jam		

WARRANTY DETAIL:

Warranty for this Upgrade will be available until October 31, 2019.
Contact your local Bourgault dealer for warranty details.

- Remove the existing cylinder bolt
- Install the stop blocks and associated items to keep the cylinder bolt at the bottom of the slot
- Minor adjustments may need to be made to the auger saddle height after stop block installation.
 - Refer to the service and maintenance section of the operators manual for specific details

